



335

Version: 27.05.25

# Fleur d'épeautre basics

Fleur d'Épeautre flour stands out for its delicately nutty flavor and excellent hydration capacity, allowing for a crumb that is both soft and airy. Its fine texture facilitates gentle kneading while ensuring a consistent structure and extended shelf life, especially if a small amount of fat is added at the end of mixing.

FLOUR	NUTRITIONAL VALUE(PER 100 G)
-------	------------------------------

RECIPE

Ingredients: Spelt flour Couleur: White

Cereals containing Allergens:

gluten (Spelt)

Energy kcal: Energy kJ: 1424 Fats: 1,1 g Fibers: 2,5g Carbohydrates: 70,6 g **Proteins:** 10,8 g

**BREAD PACKAGING** 

Crumb: Uniform 25 kg

Colour: Slightly creamy

#### **NOTES**

The 'Basics' range consists of flours made from spelt and rye, optionally blended with wheat.

#### Main ingredients

FLEUR D'EPEAUTRE: 10 kg Water\*: ± 5,6 l Yeast: 250 g Salt: 170 g

## **Preparation**

Mix the flour, water, and yeast at speed 1.

Then add the salt at speed 2.

Optionally, add the fat at the end of kneading to achieve a finer structure and better shelf life.

#### Kneading

3' Fast kneading: 4′ 1° speed Spiral: 4′ 2° speed 5' Diosna: 1° speed 2° speed 10'

Beater - Mixer

1° speed **3**′ 2° speed 10'

26 °C - 28 °C Dough temperature:

# **Proofing time**

1) 15' 2) 15' Bulk fermentation: 15' Rest: 45' - 60' Final proof: 32 °C - 34 °C Proofing temperature: Relative humidity: 75 % - 85 %

### **Baking**

Baking temperature: 220 °C 45' - 50' Baking time:

# **Notes**

Depending on the desired volume and structure, the bulk fermentation can be skipped.

Adding 2% of a fat emulsion has a positive effect on the dough's softness and structure.

For specialty bread, add the necessary ingredients according to legal requirements.



<sup>\*</sup> The figures depend on the new harvest.

<sup>\*</sup> The amount of water added depends on the new harvest.