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# Fleur de seigle basics

Fleur de Seigle flour captivates with its warm, slightly tangy flavor, typical of rustic breads. Thanks to its high fiber content and natural flavoring agents, it gives the bread an airy yet soft crumb, with a well-colored crust after baking.

FLOUR		NUTRITIONAL VALUE(PER 100 G)	
Ingredients:	Wheat flour	Energy kcal:	333
Structure:	Fine powder	Energy kJ:	1410
Allergens:	Cereals containing gluten (Rye)	Fats:	1,0 g
		Fibers:	6,5 g
		Carbohydrates:	71,1 g
		Proteins:	6,6 g

**RECIPE** 

**BREAD PACKAGING** 

25 kg Crumb: Airy

White Colour:

## **NOTES**

The 'Basics' range consists of flours made from spelt and rye, possibly blended with wheat.

#### Main ingredients

FLEUR DE SEIGLE: 10 kg Water\*: ± 8,5 l Yeast: 250 g Salt: 170 g Gluten (10%): 1 kg

#### **Preparation**

- Mix the flour, water, and yeast at speed 1.
- Then add the salt at speed 2.
- Optionally, add the fat at the end of kneading to achieve a finer structure and better shelf life.

### **Kneading**

Fast kneading:		3'	
Spiral:	1° speed	5′	
	2 ° speed	5' - 6'	
Diosna:	1° speed	5′	
	2° speed	15′	
Beater – Mixer			
	1° speed	3′	
	2° speed	10'	

Dough temperature:

26 °C - 28 °C

Proofing time

Bulk fermentation	1) 15'2) 15'
Rest:	15'
Final proof:	45' - 60'
Proofing temperature:	32 °C - 34 °C
Relative humidity:	85 %

#### **Baking**

Baking temperature: 220 °C Baking time: 45' - 50'

#### **Notes**

Depending on the desired volume and structure, the bulk fermentation can be skipped.

Adding 2% of a fat emulsion has a positive effect on the dough's softness and structure.

For specialty bread, add the necessary ingredients according to legal requirements.

\*The ammount of water added depends on the new harvest.



<sup>\*</sup> The figures depend on the new harvest.