

## **OUR PRODUCTS AND THEIR APPLICATIONS FULL CREAM MILK POWDER SKIMMED MILK POWDER CASEIN BUTTERMILK POWDER** MILK PROTEIN CONCENTRATE **PURE CREAM POWDER WHEY POWDER LACTOSE PERMEATES CASTLE DAIRY FUNCTIONAL BLENDS COCOA POWDER**

**TAILORED DAIRY BLENDS** 

PRIVATE LABEL SOLUTIONS

**ABOUT US** 

**HOW IT BEGAN** 

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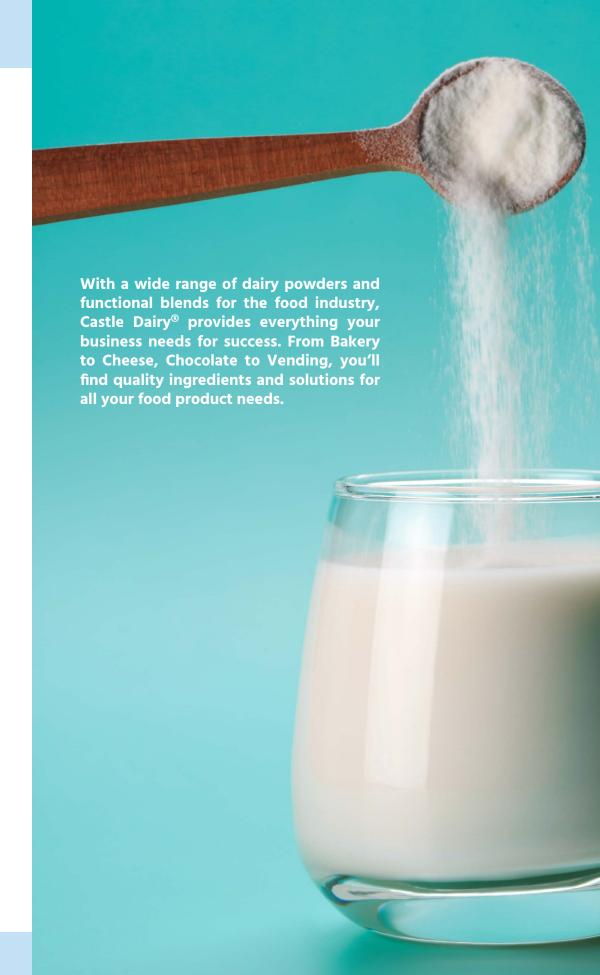
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### **ABOUT US**

Meet Castle Dairy® - your trusted dried dairy supplier. With a rich heritage dating back to 1934, we specialize in producing high-quality in-house commodities and blends for a wide range of food industries. Located in Hombourg, Belgium, nestled in the heart of the dairy-rich region of Herve, near Germany and The Netherlands, our global operating enterprise has earned a reputation for excellence.

At Castle Dairy®, our small and flexible organizational structure combined with our global approach allows us to adapt to the ever-changing world market. We not only source dairy products from internationally approved producers and partners but also have our own state-of-the-art production facility in Hombourg, Belgium, where we create premium dried dairy products and blends.















#### MAKE YOUR OWN BLENDS

WITH EXPERTISE SPANNING VARIOUS INDUSTRIES, INCLUDING BAKERY, ICE-CREAM, CHEESE, CHOCOLATE, BEVERAGE, CONVENIENCE, SPORTS NUTRITION, YOGHURT, VENDING, SAUCE, AND MEAT, CASTLE DAIRY® OFFERS AN EXTENSIVE RANGE OF DAIRY AND OTHER FOOD PRODUCTS.

WE TAKE PRIDE IN OUR ABILITY TO CUSTOMIZE BLENDS IN CLOSE COOPERATION WITH OUR CLIENTS AND OUR DEDICATED R&D DEPARTMENT, ENABLING US TO PRODUCE EXCEPTIONAL PRIVATE LABEL PRODUCTS.



#### **ZERO CO2 EMISSIONS**

Castle Dairy® achieves zero CO2 emissions by utilizing solar panels to generate over 7MWh of renewable energy annually, ensuring a sustainable and environmentally friendly operation.



#### 100 % RENEWABLE ENERGY

With 100% of our energy sourced from renewable solar power, Castle Dairy<sup>®</sup> is committed to eco-friendly practices and contributing to Belgium's renewable energy goals.

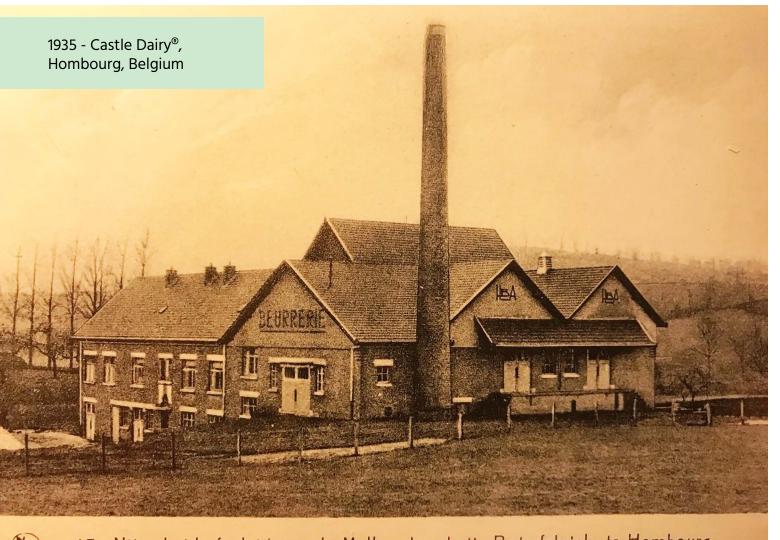


#### NO FOSSIL ENERGY

At Castle Dairy<sup>®</sup>, we proudly operate without the use of fossil energy, relying solely on renewable energy sources for our sustainable operations.



# **HOW IT BEGAN**A HISTORY OF PROGRESS



13. Nijverheid afgeleid van de Melkveehouderij. Boterfabriek, te Hombourg.

Castle Dairy® embarked on its journey within the dairy industry in 1868. Originally focused on butter production, it would later go through a transformative evolution in the dairy sector.

Castle Dairy® is a proud member of Castle Group, bringing extensive dairy expertise to the group's comprehensive portfolio. This strategic integration has strengthened our global presence, combining high-quality dairy products with an expansive logistical network and a dedicated sales team to serve the evolving needs of the food industry worldwide.



In 2023, Castle Group expanded its operations with the inauguration of a state-of-the-art facility in Lontzen, Belgium.

This new plant, boasting 35,000 square meters of space and heights ranging from 13 to 22 meters, reflects the group's commitment to innovation and sustainability.

With advanced features such as thermally insulated structures, cold and freeze storage facilities, and 15 loading docks, the Lontzen Expansion marks a significant milestone in Castle Group's journey towards excellence in the food industry.





# OUR PRODUCTS AND THEIR APPLICATIONS































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|-------------------------|--------|-----------|--------|-----------|----------|--------|
| PRODUCT                 | BAKERY | ICE-CREAM | CHEESE | CHOCOLATE | BEVERAGE | PASTRY |
| FCMP                    |        | •         | •      |           | •        |        |
| FCMP inst.              | •      |           |        | •         | •        | •      |
| SMP                     | •      | •         | •      |           |          | •      |
| SMP inst. agglomerated  |        |           |        |           | •        |        |
| SMP lactose reduced     | •      | •         | •      |           |          | •      |
| Rennet casein           |        | •         | •      |           |          | •      |
| Buttermilk powder sweet |        | •         | •      |           | •        | •      |
| Buttermilk powder acid  |        |           |        |           | •        | •      |
| MPC YOG 52              |        |           | •      |           |          |        |
| MPC 70%                 |        |           | •      |           |          |        |
| MPC 85%                 |        |           |        |           |          |        |
| PCP 42 %                | •      | •         |        | •         |          | •      |
| PCP 72 %                | •      | •         |        |           |          | •      |
| SWP                     | •      | •         |        | •         | •        | •      |
| WPI 90%                 | •      |           | •      |           |          |        |
| WPC 35%                 | •      | •         |        |           |          | •      |
| WPC 80%                 | •      |           |        |           |          | •      |
| WPC 80% inst.           | •      |           |        |           | •        | •      |
| DWP 40%                 | •      | •         |        | •         | •        | •      |
| DWP 70 %                | •      | •         |        | •         | •        | •      |
| DWP 90%                 | •      | •         |        | •         | •        | •      |
| Lactose 100 mesh        | •      | •         |        |           | •        | •      |
| Lactose 200 mesh        | •      | •         |        |           | •        | •      |
| Milk permeate           | •      |           |        | •         | •        |        |
| Whey permeate           | •      |           |        |           |          |        |
| Castle 1/12 IC          | •      | •         |        |           |          | •      |
| Castle 1/15 IC          | •      | •         |        |           |          | •      |
| Castle 1/18             | •      |           |        |           |          | •      |

| SPORTS<br>NUTRITION | YOGHURT | VENDING | SAUCES | MEAT | MILK SHAKE | DESSERTS |
|---------------------|---------|---------|--------|------|------------|----------|
|                     | •       | •       | •      |      | •          |          |
|                     |         |         | •      |      | •          |          |
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|                     |         |         |        |      |            |          |

ECO FRIENDLY

# OUR PRODUCTS AND THEIR APPLICATIONS





























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|--------------------|--------|-----------|--------|-----------|----------|--------|---------------------|---------|---------|--------|----------|------------|----------|
| PRODUCT            | BAKERY | ICE-CREAM | CHEESE | CHOCOLATE | BEVERAGE | PASTRY | SPORTS<br>NUTRITION | YOGHURT | VENDING | SAUCES | MEAT     | MILK SHAKE | DESSERTS |
| Castle 1/18 I      | •      |           |        |           |          | •      |                     |         | •       |        |          |            |          |
| Castle 1/20 D3 VEG | •      |           |        |           |          | •      |                     |         |         |        |          |            |          |
| Castle 1/28 IC     | •      | •         | •      | •         |          |        |                     |         |         | •      |          |            | •        |
| Castle 1/30 IC     | •      | •         | •      |           | •        |        |                     | •       |         | •      |          |            |          |
| Castle 1/31 CAS    | •      | •         | •      | •         |          |        |                     | •       |         | •      |          |            | •        |
| Castle 1/32 CAS    | •      | •         | •      | •         |          |        |                     | •       |         | •      |          |            | •        |
| Castle 2/15 IC     | •      | •         |        |           |          |        |                     |         |         | •      |          |            |          |
| Castle 2/20 IC     | •      | •         |        |           |          |        |                     |         |         | •      |          |            |          |
| Castle 2/26        | •      | •         | •      | •         |          |        |                     | •       |         | •      |          |            | •        |
| Castle 2/33 B109A  | •      |           |        |           |          | •      |                     |         |         | •      |          |            |          |
| Castle 5/30 BU     | •      | •         | •      | •         |          | •      |                     |         |         | •      |          |            | •        |
| Castle 5/31 KR     | •      |           | •      |           | •        | •      |                     | •       |         |        |          |            |          |
| Castle 11/23 IP    |        |           |        |           | •        |        |                     |         | •       |        |          | •          |          |
| Castle 15/20 IK    |        |           |        |           | •        |        |                     |         |         |        |          |            |          |
| Castle 19/12 IP    |        |           |        |           | •        |        |                     |         |         |        |          | •          |          |
| Castle 20/6 IP     |        |           |        |           | •        |        |                     |         |         |        |          |            |          |
| Castle 20/14 IPS   |        |           |        |           | •        |        |                     |         |         |        |          | •          |          |
| Castle 26/4 IP     |        |           |        |           | •        |        |                     |         |         |        |          | •          |          |
| Castle 26/5 IPS    |        |           |        |           | •        |        |                     |         | •       |        |          |            |          |
| Castle 26/5 IP     | •      |           |        |           | •        |        |                     |         |         |        |          | •          |          |
| Castle 26/8        | •      |           |        | •         | •        | •      |                     |         |         |        |          |            |          |
| Castle 26/10 BU    | •      |           |        | •         | •        | •      |                     |         |         |        |          |            |          |
| Castle 26/10 K     | •      |           |        |           | •        | •      |                     | •       |         |        |          |            | •        |
| Castle 26/10 IP    | •      |           |        |           | •        | •      |                     | •       |         |        |          |            |          |
| Castle 26/10 IPK   | •      |           |        |           | •        |        |                     |         |         |        |          |            |          |
| Castle 26/12 IPS   | •      |           |        | •         |          | •      |                     |         |         | •      |          |            |          |
| Castle 26/14 BU    | •      |           |        |           | •        | •      |                     |         |         |        |          |            |          |
| Castle 26/15 IP    | •      |           |        |           | •        | •      |                     | •       |         | •      |          | •          |          |
|                    |        |           |        |           |          |        |                     |         |         |        |          |            |          |

# **OUR PRODUCTS AND THEIR APPLICATIONS**





























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|------------------------|-----------|-----------------------|----------------------|-----------|----------|--------|---------------------|---------|---------|--------|------|------------|----------|
| PRODUCT                | BAKERY    | ICE-CREAM             | CHEESE               | CHOCOLATE | BEVERAGE | PASTRY | SPORTS<br>NUTRITION | YOGHURT | VENDING | SAUCES | MEAT | MILK SHAKE | DESSERTS |
| Castle 26/15 IPK       | •         |                       |                      |           |          |        |                     |         |         | •      |      | •          |          |
| Castle 26/20 IP        |           |                       |                      |           | •        |        |                     |         |         |        |      | •          |          |
| Castle 26/20 IPS       |           |                       |                      |           | •        |        |                     |         |         |        |      | •          | •        |
| Castle 26/23 A         | •         |                       |                      | •         |          | •      |                     | •       |         |        |      |            |          |
| Castle 26/24 IP        |           |                       |                      |           | •        |        |                     | •       |         |        |      | •          |          |
| Castle 28/4 IP_11      |           |                       |                      |           | •        |        |                     |         |         |        |      | •          |          |
| Castle 28/4 IPS_11     |           |                       |                      |           | •        |        |                     |         |         |        |      | •          |          |
| Castle 28/6 IP         | •         |                       |                      |           | •        | •      |                     |         |         | •      |      | •          | •        |
| Castle 28/10 IPS       | •         |                       |                      |           | •        |        |                     |         | •       | •      |      | •          | •        |
| Castle 28/15 IP        | •         |                       |                      |           | •        | •      |                     |         |         | •      |      | •          | •        |
| Castle 28/20 BP        | •         |                       |                      |           |          | •      |                     | •       |         |        |      |            | •        |
| Castle 28/20 IP        | •         |                       |                      |           |          | •      |                     |         |         |        |      |            | •        |
| Castle 28/20 Y         |           |                       |                      |           |          |        |                     | •       |         |        |      |            |          |
| Castle 28/24 IP        | •         | •                     |                      | •         | •        | •      |                     | •       |         |        |      |            |          |
| Castle 28/26 IP        | •         |                       |                      |           |          | •      |                     |         |         | •      |      |            |          |
| Castle 30/1 KI         |           |                       |                      |           |          |        |                     |         | •       |        |      |            |          |
| Castle 30/4 G          |           |                       |                      |           | •        |        | •                   |         |         |        |      | •          |          |
| Castle 30/10 G         |           |                       |                      |           | •        |        | •                   |         |         |        |      | •          |          |
| Castle 30/18 IP        | •         |                       |                      |           | •        |        | •                   |         |         |        |      | •          |          |
| Castle 30/19 IP        | •         |                       |                      |           | •        |        | •                   |         |         |        |      | •          |          |
| Castle 49/16 MKP       |           | •                     |                      |           |          |        |                     |         |         |        |      |            |          |
| Castle FFWP 50% Palm T | •         |                       |                      |           | •        |        |                     |         |         |        |      |            | •        |
| Castle FFWC 50% Coco   | •         |                       |                      |           |          | •      |                     |         |         | •      |      |            | •        |
| Castle SMCP 85/15      | •         |                       |                      |           |          | •      |                     |         |         |        |      | •          | •        |
| Castle WMCP 85/15      |           |                       |                      |           | •        |        |                     |         |         |        |      | •          |          |
| Castle 80 Palm         | •         | •                     |                      |           |          | •      |                     |         |         | •      |      |            | •        |
| Castle 80 Coco         | •         | •                     |                      |           |          | •      |                     |         |         | •      |      |            | •        |
| Cocoa powder           | Available | upon request for a va | ariety of applicatio | ons       |          |        |                     |         |         |        |      |            |          |

## **FULL CREAM MILK POWDER**

Full cream milk powders are derived from pasteurized and homogenized whole cow's milk through the process of vacuum evaporation, which removes all the water. The resulting product is concentrated whole milk, which is subsequently spray-dried. It has a moisture content of a maximum of 5% or less and a fat content of a maximum of 26% or 28% milk fat.

#### **Full Cream Milk Powder**

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 26 %   |
| PROTEINS      | 24.5 % |
| CARBOHYDRATES | 40 %   |
| MOISTURE      | 3.5 %  |
| ASHES         | 6 %    |











#### **Full Cream Milk Powder** Instant

Color: creamy white Taste: typical, pure

| PARAMETERS | VALUES |
|------------|--------|
| FAT        | 26 %   |
| PROTEINS   | 34 %   |
| MOISTURE   | 3.5 %  |
| ASHES      | 6 %    |
|            |        |











# **SKIMMED MILK POWDER**

Skimmed milk powder is produced by removing the water content from pasteurized skim milk through a process called spray-drying. The classification of skimmed milk powder is based on the heat treatment applied during its manufacturing, which can be categorized as high heat, medium heat, or low heat.

#### Skimmed Milk Powder

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 0.8 %  |
| PROTEINS      | 34 %   |
| CARBOHYDRATES | 53 %   |
| MOISTURE      | 4 %    |
| ASHES         | 8.2 %  |



FAT

**PROTEINS** 

LACTOSE

MOISTURE

**ASHES** 



**PARAMETERS** 



**VALUES** 

1.5 %

34 %

0.1 %

5 %

8.5 %









#### Skimmed Milk Powder Instant **Agglomerated**

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 0.8 %  |
| PROTEINS      | 34 %   |
| CARBOHYDRATES | 53 %   |
| MOISTURE      | 4 %    |
| ASHES         | 8.2 %  |







#### **Skimmed Milk Powder Lactose Reduced**

Color: yellowish Taste: milky, slightly sweet















### **CASEIN**

Casein protein is a naturally occurring protein present in milk, responsible for giving milk its characteristic white color. Approximately 80% of the protein in cow's milk is composed of casein. Besides milk, casein protein can also be found in yogurt, cheese, infant formulas, and various dietary supplements.

### **BUTTERMILK POWDER**

Buttermilk powder is a dehydrated milk product that contains 4-9% fat and a maximum water content of 4%. It is produced through a gentle spray-drying process using fresh, pasteurized sweet buttermilk derived from a butter-making plant, which is made exclusively from cow's milk.



#### **Buttermilk Powder Acid**

Color: creamy white to light yellow Taste: fresh

| PARAMETERS    | VALUES    |
|---------------|-----------|
| FAT           | 15 - 23 % |
| PROTEINS      | 26 - 31 % |
| CARBOHYDRATES | 35 - 40 % |
| MOISTURE      | max 5 %   |
| ASHES         | max 8 %   |





#### **Buttermilk Powder Sweet**

Color: creamy white to light yellow

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 6 %    |
| PROTEINS      | 31 %   |
| CARBOHYDRATES | 51.5 % |
| MOISTURE      | 3.5 %  |
| ASHES         | 8 %    |













### MILK PROTEIN CONCENTRATE

Milk protein concentrates (MPC) are high-protein powders produced from skim milk using ultrafiltration/ diafiltration processes. With protein content up to 90%, MPC retains the natural structures of casein and whey proteins found in milk. This preservation enhances its functional and nutritional properties, making MPC a versatile ingredient for food and beverage applications.

#### Milk Protein Concentrate **YOG 52%**

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES  |
|---------------|---------|
| FAT           | 1%      |
| PROTEINS      | 52 %    |
| CARBOHYDRATES | 35 %    |
| MOISTURE      | max 4 % |
| ASHES         | max 8 % |



#### Milk Protein Concentrate 85%

Color: white to light cream Taste: milky

| PARAMETERS | VALUES |
|------------|--------|
| FAT        | 1.5 %  |
| PROTEINS   | 85 %   |
| LACTOSE    | 4.3 %  |
| MOISTURE   | 5.5 %  |
| ASHES      | 7.5 %  |





#### Milk Protein Concentrate 70%

Color: white to light cream Taste: milky

| PARAMETERS | VALUES |
|------------|--------|
| FAT        | 1.5 %  |
| PROTEINS   | 70.5 % |
| MOISTURE   | 4 %    |







### PURE CREAM POWDER

PCP is a powder with high fat content only composed of pure butterfat PCP's use in food industry offers very large advantages compared with use of butter or shortening perfect incorporation and blending with others powdered products, easy and practical volumetric dosage, good conservation without any refrigeration.

#### **Pure Cream Powder 42%**

Color: off white to yellowish

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 42 %   |
| PROTEINS      | 20 %   |
| CARBOHYDRATES | 30 %   |
| MOISTURE      | 3 %    |
| ASHES         | 5 %    |













#### **Pure Cream Powder 72%**

Color: light yellow to yellow Taste: fresh

| PARAMETERS    | VALUES        |
|---------------|---------------|
| FAT           | 70,5 - 73,5 % |
| PROTEINS      | max 8.8 %     |
| CARBOHYDRATES | max 14 %      |
| MOISTURE      | max 2 %       |
|               | Δ.            |













### WHEY POWDER

Whey powder is a powder obtained through the spray-drying process. It is derived from whey, which is the liquid part of milk that separates from the curds during cheese production. Whey protein, found in whey, is often utilized as a protein supplement due to its high protein content.

#### **Sweet Whey Powder**

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES    |
|---------------|-----------|
| FAT           | max 1.5 % |
| PROTEINS      | 11 %      |
| CARBOHYDRATES | 75.5 %    |
| MOISTURE      | max 4 %   |
| ASHES         | 8 %       |



### Whey Powder Concentrate 35%

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES    |
|---------------|-----------|
| FAT           | max 3.5 % |
| PROTEINS      | 35 %      |
| CARBOHYDRATES | max 53 %  |
| MOISTURE      | 3 %       |
| ASHES         | 7 %       |









#### Whey Powder Isolate 90%

Color: creamy white Taste: typical, pure

| PARAMETERS | VALUES    |
|------------|-----------|
| FAT        | max 1.5 % |
| PROTEINS   | 90 %      |
| MOISTURE   | max 5.5 % |



## Whey Powder Concentrate 80%

Color: creamy white to yellow Taste: typical, no off flavours

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 8 %    |
| PROTEINS      | 80 %   |
| CARBOHYDRATES | 8 %    |
| MOISTURE      | 5 %    |
| ASHES         | 3 %    |
|               |        |
|               | \$     |

### Whey Powder Concentrate 80% Instant

Color: creamy white to yellow Taste: typical, no off flavours

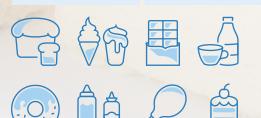
| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 9 %    |
| PROTEINS      | 80 %   |
| CARBOHYDRATES | 8 %    |
| MOISTURE      | 5 %    |
| ASHES         | 3 %    |



### Demineralised Whey Powder 70%

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES   |
|---------------|----------|
| FAT           | 1%       |
| PROTEINS      | min 12 % |
| CARBOHYDRATES | 80 %     |
| MOISTURE      | 4 %      |
| ASHES         | 3 %      |



### Demineralised Whey Powder 40%

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 1.25 % |
| PROTEINS      | 12 %   |
| CARBOHYDRATES | 78 %   |
| MOISTURE      | 3 %    |
| ASHES         | 5.75 % |



### Demineralised Whey Powder 90%

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES    |
|---------------|-----------|
| FAT           | max 1.2 % |
| PROTEINS      | 12 %      |
| CARBOHYDRATES | 83 %      |
| MOISTURE      | 2 %       |
| ASHES         | max 1 %   |
| ASHES         | max 1 %   |





### **LACTOSE**

Powdered lactose is a milk derivative widely used as a source of carbohydrates in standard food applications. Its production involves spray-drying milk, which leads to the formation of fine lactose particles held within an amorphous lactose matrix. The spherical shape of powdered lactose ensures excellent flowability, making it highly convenient for various food processing applications.



#### Lactose 100 Mesh

Color: whitely- yellowy Taste: slightly sweet

| PARAMETERS | VALUES    |
|------------|-----------|
| LACTOSE    | min 99 %  |
| PROTEINS   | max 0.2 % |
| MOISTURE   | max 0.3 % |
| ASHES      | max 0.3 % |
|            |           |













#### Lactose 200 Mesh

Color: whitely- yellowy Taste: slightly sweet

| PARAMETERS | VALUES    |
|------------|-----------|
| LACTOSE    | min 99 %  |
| PROTEINS   | max 0.3 % |
| MOISTURE   | max 0.3 % |
| ASHES      | max 0.3 % |
|            |           |











### **PERMEATES**

Permeates are versatile ingredients that play a crucial role in various industries, particularly in food processing. Derived from dairy sources, permeates are a collection of soluble components, primarily lactose, minerals, and vitamins, separated from milk or whey during various processing stages. These components find applications in a wide range of products, contributing to texture, flavor, and nutritional profiles

#### Milk Permeate

Color: white to pale yellow Taste: typical, sweet- sour

| PARAMETERS | VALUES    |
|------------|-----------|
| FAT        | max 1.5 % |
| PROTEINS   | max 5 %   |
| LACTOSE    | min 82 %  |
| MOISTURE   | max 4 %   |
| ASHES      | max 7.5 % |









#### **Whey Permeate**

Color: pale cream Taste: clean, milky

| PARAMETERS | VALUES    |
|------------|-----------|
| FAT        | max 0.5 % |
| PROTEINS   | 2.5 %     |
| LACTOSE    | 87 %      |
| MOISTURE   | 1%        |
| ASHES      | 6 %       |
|            |           |







# CASTLE DAIRY® FUNCTIONAL **BLENDS**

Castle Dairy® Blends are produced by mixing high-quality milk powder, dairy by-products, and vegetable fat in various ratios to produce cost-effective substitutes.

Castle Dairy® offers Milk Replacers and Fat-Filled Milk Powders as a cost-effective alternative to whole milk powder and skimmed milk powder. These products find extensive applications in a variety of directions, including bakery, ice cream, dairy beverages, yogurts, and others.

#### Castle 1/12 IC

Color: creamy white Taste: fresh

| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (butterfat) | 1%     |
| PROTEINS        | 12 %   |
| CARBOHYDRATES   | 75 %   |
| MOISTURE        | 4 %    |
| ASHES           | 8 %    |

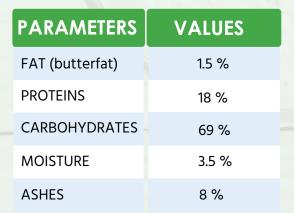












#### Castle 1/15 IC

Color: creamy white Taste: fresh

| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (butterfat) | 1%     |
| PROTEINS        | 15 %   |
| CARBOHYDRATES   | 73 %   |
| MOISTURE        | 4 %    |
| ASHES           | 7 %    |











#### Castle 1/18

Color: creamy white Taste: fresh







#### Castle 1/18 I

Color: creamy white

Taste: fresh

| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (butterfat) | 0.7 %  |
| PROTEINS        | 18 %   |
| CARBOHYDRATES   | 70 %   |
| MOISTURE        | 3.5 %  |
| ASHES           | 7.8 %  |







#### Castle 1/28 IC

Color: creamy white Taste: fresh

| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (butterfat) | 1%     |
| PROTEINS        | 28 %   |
| CARBOHYDRATES   | 59 %   |
| MOISTURE        | 4 %    |
| ASHES           | 8 %    |

















#### Castle 1/20 D3 VEG

Color: creamy white Taste: fresh

| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (butterfat) | 1%     |
| PROTEINS        | 20 %   |
| CARBOHYDRATES   | 68 %   |
| MOISTURE        | 3 %    |
| ASHES           | 8 %    |





#### Castle 1/30 IC

Color: creamy white Taste: fresh

| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (butterfat) | 1%     |
| PROTEINS        | 30 %   |
| CARBOHYDRATES   | 57 %   |
| MOISTURE        | 4 %    |
| ASHES           | 8 %    |





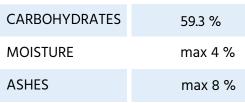




#### Castle 1/31 CAS

Color: creamy white Taste: fresh

PARAMETERSVALUESFATmax 1.5 %PROTEINS31 %





#### Castle 2/15 IC

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 2 %    |
| PROTEINS      | 15 %   |
| CARBOHYDRATES | 71 %   |
| MOISTURE      | 4 %    |
| ASHES         | 8 %    |



#### Castle 1/32 CAS

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES    |
|---------------|-----------|
| FAT           | max 1.5 % |
| PROTEINS      | 32 %      |
| CARBOHYDRATES | 58 %      |
| MOISTURE      | max 4 %   |
| ASHES         | max 8 %   |



#### Castle 2/20 IC

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 2 %    |
| PROTEINS      | 20 %   |
| CARBOHYDRATES | 68 %   |
| MOISTURE      | 4 %    |
| ASHES         | 6 %    |



#### Castle 2/26

Color: creamy white Taste: fresh

| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (butterfat) | 2 %    |
| PROTEINS        | 26 %   |
| CARBOHYDRATES   | 60 %   |
| MOISTURE        | 3 %    |
| ASHES           | 8 %    |



#### Castle 2/33 B109A

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 2 %    |
| PROTEINS      | 33 %   |
| CARBOHYDRATES | 55 %   |
| MOISTURE      | 3 %    |
| ASHES         | 7 %    |







#### Castle 5/30 BU

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES  |
|---------------|---------|
| FAT           | 2 %     |
| PROTEINS      | 30 %    |
| CARBOHYDRATES | 55 %    |
| MOISTURE      | max 4 % |
| ASHES         | max 8 % |











#### Castle 5/31 KR

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 2 %    |
| PROTEINS      | 31 %   |
| CARBOHYDRATES | 53 %   |
| MOISTURE      | 3.5 %  |
| ASHES         | 7.5 %  |













| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 11 %   |
| PROTEINS      | 23 %   |
| CARBOHYDRATES | 56 %   |
| MOISTURE      | 3.5 %  |
| ASHES         | 6.5 %  |

#### Castle 11/23 IP

Color: creamy white Taste: fresh







| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 15 %   |
| PROTEINS      | 20 %   |
| CARBOHYDRATES | 56 %   |
| MOISTURE      | 3 %    |
| ASHES         | 6 %    |

#### Castle 15/20 IK

Color: creamy white Taste: fresh



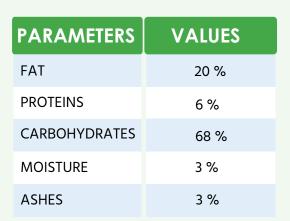
| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 19 %   |
| PROTEINS      | 12 %   |
| CARBOHYDRATES | 62 %   |
| MOISTURE      | 3 %    |
| ASHES         | 4 %    |

#### Castle 19/12 IP

Color: creamy white Taste: fresh







#### Castle 20/6 IP

Color: creamy white Taste: fresh





#### Castle 20/14 IPS

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 20 %   |
| PROTEINS      | 14 %   |
| CARBOHYDRATES | 58 %   |
| MOISTURE      | 3 %    |
| ASHES         | 5 %    |





#### Castle 26/4 IP

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 26 %   |
| PROTEINS      | 4 %    |
| CARBOHYDRATES | 65 %   |
| MOISTURE      | 2 %    |
| ASHES         | 3 %    |









| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 26 %   |
| PROTEINS      | 5 %    |
| CARBOHYDRATES | 64 %   |
| MOISTURE      | 2 %    |
| ASHES         | 3 %    |

#### Castle 26/5 IPS

Color: creamy white Taste: fresh





| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 26 %   |
| PROTEINS      | 5 %    |
| CARBOHYDRATES | 60 %   |
| MOISTURE      | 3 %    |
| ASHES         | 6 %    |

#### Castle 26/5 IP

Color: creamy white Taste: fresh







| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 26 %   |
| PROTEINS      | 8 %    |
| CARBOHYDRATES | 55 %   |
| MOISTURE      | 4 %    |
| ASHES         | 7 %    |

#### Castle 26/8

Color: creamy white Taste: fresh









| PARAMETERS    | VALUES |
|---------------|--------|
| FAT (butyric) | 26 %   |
| PROTEINS      | 9 %    |
| CARBOHYDRATES | 57 %   |
| MOISTURE      | 3 %    |
| ASHES         | 5 %    |

#### Castle 26/10 BU

Color: creamy white Taste: fresh











#### Castle 26/10 K

Color: creamy white

Taste: fresh

| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (vegetable) | 26 %   |
| PROTEINS        | 10 %   |
| CARBOHYDRATES   | 52 %   |
| MOISTURE        | 3 %    |
| ASHES           | 4 %    |











Castle 26/10 IPK
Color: creamy white

Taste: fresh

| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (vegetable) | 26 %   |
| PROTEINS        | 10 %   |
| CARBOHYDRATES   | 57 %   |
| MOISTURE        | 3 %    |
| ASHES           | 4 %    |





#### Castle 26/10 IP

Color: creamy white

Taste: fresh

| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (vegetable) | 26 %   |
| PROTEINS        | 10 %   |
| CARBOHYDRATES   | 55.5 % |
| MOISTURE        | 3 %    |
| ASHES           | 5.5 %  |









#### Castle 26/12 IPS

Color: creamy white Taste: fresh

| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (vegetable) | 26 %   |
| PROTEINS        | 12 %   |
| CARBOHYDRATES   | 54 %   |
| MOISTURE        | 3 %    |
| ASHES           | 5 %    |









#### Castle 26/14 BU

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 26 %   |
| PROTEINS      | 14 %   |
| CARBOHYDRATES | 51 %   |
| MOISTURE      | 3 %    |
| ASHES         | 6 %    |









#### Castle 26/15 IP

Color: creamy white

Taste: fresh

| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (butterfat) | 26 %   |
| PROTEINS        | 15 %   |
| CARBOHYDRATES   | 54 %   |
| MOISTURE        | 2 %    |
| ASHES           | 3 %    |













#### Castle 26/15 IPK

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 26 %   |
| PROTEINS      | 15 %   |
| CARBOHYDRATES | 52 %   |
| MOISTURE      | 3 %    |
| ASHES         | 4 %    |





#### Castle 26/20 IP

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 26 %   |
| PROTEINS      | 20 %   |
| CARBOHYDRATES | 46 %   |
| MOISTURE      | 3 %    |
| ASHES         | 5 %    |







33

#### Castle 26/20 IPS

Color: creamy white Taste: fresh

**PARAMETERS VALUES** FAT 26 % **PROTEINS** 20 % **CARBOHYDRATES** 46 % MOISTURE 3 % **ASHES** 5 %







#### Castle 26/23 A

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 26 %   |
| PROTEINS      | 23 %   |
| CARBOHYDRATES | 42 %   |
| MOISTURE      | 3 %    |
| ASHES         | 6 %    |









#### Castle 26/24 IP

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 26 %   |
| PROTEINS      | 24 %   |
| CARBOHYDRATES | 42 %   |
| MOISTURE      | 3 %    |
| ASHES         | 5 %    |







#### Castle 28/4 IP 11

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 28 %   |
| PROTEINS      | 4 %    |
| CARBOHYDRATES | 62 %   |
| MOISTURE      | 3 %    |
| ASHES         | 3 %    |





#### **Castle 28/4 IPS 11**

Color: creamy white

Taste: fresh

| PA | RAMETERS    | VALUE | S |
|----|-------------|-------|---|
| FA | Т           | 28 %  |   |
| PR | OTEINS      | 4 %   |   |
| CA | RBOHYDRATES | 62 %  |   |
| M  | DISTURE     | 3 %   |   |
| AS | HES         | 3 %   |   |





### Castle 28/6 IP

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 28 %   |
| PROTEINS      | 6 %    |
| CARBOHYDRATES | 61 %   |
| MOISTURE      | 3 %    |
| ASHES         | 2 %    |













#### Castle 28/10 IPS

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 28 %   |
| PROTEINS      | 10 %   |
| CARBOHYDRATES | 54 %   |
| MOISTURE      | 4 %    |
| ASHES         | 4 %    |













#### Castle 28/15 IP

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 28 %   |
| PROTEINS      | 15 %   |
| CARBOHYDRATES | 51 %   |
| MOISTURE      | 3 %    |
| ASHES         | 3 %    |















35

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 28 %   |
| PROTEINS      | 20 %   |
| CARBOHYDRATES | 43 %   |
| MOISTURE      | 3 %    |
| ASHES         | 6 %    |

#### Castle 28/20 BP

Color: creamy white Taste: fresh









| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (vegetable) | 28 %   |
| PROTEINS        | 20 %   |
| CARBOHYDRATES   | 45 %   |
| MOISTURE        | 3 %    |
| ASHES           | 4 %    |

#### Castle 28/20 IP

Color: creamy white Taste: fresh







| PARAMETERS      | VALUES |
|-----------------|--------|
| FAT (vegetable) | 28 %   |
| PROTEINS        | 20 %   |
| CARBOHYDRATES   | 43 %   |
| MOISTURE        | 2.5 %  |
| ASHES           | 6.5 %  |

#### Castle 28/20 Y

Color: creamy white Taste: fresh



| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 28 %   |
| PROTEINS      | 24 %   |
| CARBOHYDRATES | 38 %   |
| MOISTURE      | 4 %    |
| ASHES         | 6 %    |

#### Castle 28/24 IP

Color: creamy white Taste: fresh



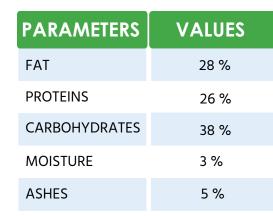












#### Castle 28/26 IP

Color: creamy white Taste: fresh









#### Castle 30/1 KI

Color: white to slightly creamy

Taste: typical

| PARAMETERS        | VALUES |
|-------------------|--------|
| FAT               | 30 %   |
| PROTEINS          | 1%     |
| PH (10% solution) | 6-8.5  |
| MOISTURE          | 5 %    |
| ASHES             | 5 %    |



#### Castle 30/4 G

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 30 %   |
| PROTEINS      | 4 %    |
| CARBOHYDRATES | 59 %   |
| MOISTURE      | 3 %    |
| ASHES         | 4 %    |









Color: creamy white Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 30 %   |
| PROTEINS      | 10 %   |
| CARBOHYDRATES | 53 %   |
| MOISTURE      | 3 %    |
| ASHES         | 4 %    |







#### Castle 30/18 IP

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 30 %   |
| PROTEINS      | 18 %   |
| CARBOHYDRATES | 45 %   |
| MOISTURE      | 3 %    |
| ASHES         | 4 %    |









#### Castle 30/19 IP

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 30 %   |
| PROTEINS      | 19 %   |
| CARBOHYDRATES | 44 %   |
| MOISTURE      | 3 %    |
| ASHES         | 4 %    |









#### Castle 49/16 MKP

Color: creamy white Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 49 %   |
| PROTEINS      | 16 %   |
| CARBOHYDRATES | 28 %   |
| MOISTURE      | 3.5 %  |
| ASHES         | 3.5 %  |







#### Castle FFWP 50% Palm T

Color: creamy white

Taste: fresh

| PARAMETERS | VALUES    |
|------------|-----------|
| FAT        | 50 %      |
| PROTEINS   | max 6.4 % |
| LACTOSE    | 38 %      |
| MOISTURE   | max 3 %   |
| ASHES      | 4.6 %     |







#### Castle FFWC 50% Coco

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES  |
|---------------|---------|
| FAT           | 50 %    |
| PROTEINS      | 6 %     |
| CARBOHYDRATES | 37 %    |
| MOISTURE      | max 3 % |
| ASHES         | 4 %     |









#### Castle SMCP 85/15

Color: white Taste: chocolatey

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 2.5 %  |
| PROTEINS      | 31 %   |
| CARBOHYDRATES | 53.5 % |
| MOISTURE      | 3.5 %  |
| ASHES         | 9.5 %  |







#### Castle WMCP 85/15

Color: light brown Taste: fresh

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 23 %   |
| PROTEINS      | 24 %   |
| CARBOHYDRATES | 37 %   |
| MOISTURE      | 3 %    |
| ASHES         | 6 %    |





#### Castle 80 Palm

Color: creamy white

Taste: fresh

| PARAMETERS    | VALUES  |
|---------------|---------|
| FAT           | 80.2 %  |
| PROTEINS      | 2.5 %   |
| CARBOHYDRATES | 16.3 %  |
| MOISTURE      | max 4 % |
| ASHES         | max 3 % |

#### Castle 80 Coco

Color: typical Taste: typical

| PARAMETERS    | VALUES |
|---------------|--------|
| FAT           | 80.5 % |
| PROTEINS      | 2 %    |
| CARBOHYDRATES | 15 %   |
| MOISTURE      | 0.8 %  |
| ASHES         | 1.7 %  |





### **COCOA POWDER**

Cocoa powder is the result of fermenting, roasting, and pressing cacao beans to extract the majority of cocoa butter. It retains the intense flavor of cocoa beans while containing only a small amount of fat. As a concentrated form of cocoa, it has a distinct bitter taste and strong flavor profile.



### TAILORED DAIRY BLENDS

### CRAFTED FOR YOUR VISION

At Castle Dairy®, we understand that every food product has its distinct demands and requirements. That's why we take pride in offering a specialized service that allows us to produce and formulate dairy blends that are perfectly tailored to the unique needs of our clients.



#### **UNLEASH YOUR CREATIVITY**

Our team of experts collaborates closely with you to understand your specific goals and objectives. Whether you're aiming for a specific flavor profile, texture, nutritional content, or functional attributes, we have the expertise to create a dairy blend that aligns seamlessly with your vision.



#### FLEXIBILITY AND VERSATILITY

Our flexible approach empowers you to bring innovative products to market, no matter how complex your requirements. From enhancing the creaminess of desserts to boosting the nutritional content of beverages, our custom dairy blends are versatile tools in your culinary arsenal.



#### COLLABORATION FOR SUCCESS

When you partner with Castle Dairy, you're not just getting a supplier – you're gaining a collaborator dedicated to your success. Our experienced team is here to support you at every stage, from concept to formulation to production. We believe in a collaborative journey that ensures your products stand out in the market.

### PRIVATE LABEL SOLUTIONS

### YOUR BRAND, OUR EXPERTISE

At Castle Dairy®, we recognize the significance of effective branding. Our private label offerings are designed to empower you in establishing a unique market presence, with products that embody your brand's essence.



#### TAILORED TO PERFECTION

We understand that every brand is unique. Our private label offerings are meticulously tailored to match your brand's values, ensuring a seamless integration with your overall image.



#### **ADAPTING TO TRENDS**

Consumer preferences evolve rapidly. With our agile production processes, we swiftly respond to market trends, keeping your private label offerings fresh, relevant, and indemand.



#### **COLLABORATIVE PARTNERSHIP**

We believe in partnership. Our team works closely with yours to turn your private label vision into reality. By blending your insights with our expertise, we create products that reflect your brand's identity authentically.





### **CONTACT US**



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